

Garant

Indexable insert for turning CCMT 09T308, for finish machining, Grade: HB7140-2

**Order data**

Order number	260060 HB7140-2
GTIN	4067263315506
Item class	21G

Technical description

Cutting conditions	heavily interrupted
Number of changes/inserts	2
Cutting speed v_c main application	70 - 230 m/min
Corner radius	0.8 mm
Chip breaker	VS
Tolerance	M
Feed f	0.1 - 0.3 mm/rev.
ISO code indexable insert	CCMT 09T308
Main application	M
Grade	HB7140-2

Coating	coated
Cutting depth a_p	0.2 - 2.5 mm
Tool material	Carbide
Finishing/roughing assignment	Finishing
Type of product	Indexable insert for turning